## Assembly instructions Cable glands Progress® EMC nickel plated brass with contact sleeve

## **Progress MS EMV**

- 1. Screw the lower part (4) of the cable gland into the housing.
- 2. Push compression nut (1), sealing insert (2) and contact bushing (3) over the cable.
- 3. Trim outer sheath of the cable to the desired length.
- 4. Trim braided shield or shielding foil to the the approximate length of contact bushing X.
- 5. Push contact bushing, sealing insert and compression nut to the end of the sheath.
- Place braided shield (6) or shielding foil over the contact bushing and cut off the protruding shielding material.
- 7. Feed cable through the already mounted lower part of the cable gland.
- 8. Insert sealing insert and contact bushing flush into the lower part.
- 9. Tighten compression nut to the lower part until the sealing insert forms a small ridge between the compression nut and the cable.

